

STANDARD ELECTRODE DIMENSIONS

NOMINAL DIAMETER		TOLERANCE				NOMINAL LENGTH	
		max.	min.	max.	min.		
mm	inch	mm	mm	inch	inch	mm	inch
500	20	511	505	20,12	19,88	1800/2100/2400	72/84/96
550	22	562	556	22,13	21,98	2100/2400/2700	84/96/110
600	24	613	607	24,13	23,90	2100/2400/2700	84/96/110
650	26	663	659	26,10	25,94	2100/2400/2700	84/96/110
700	28	714	710	28,11	27,95	2400/2700	96/110
750	30	765	761	30,12	29,96	2400/2700	96/110